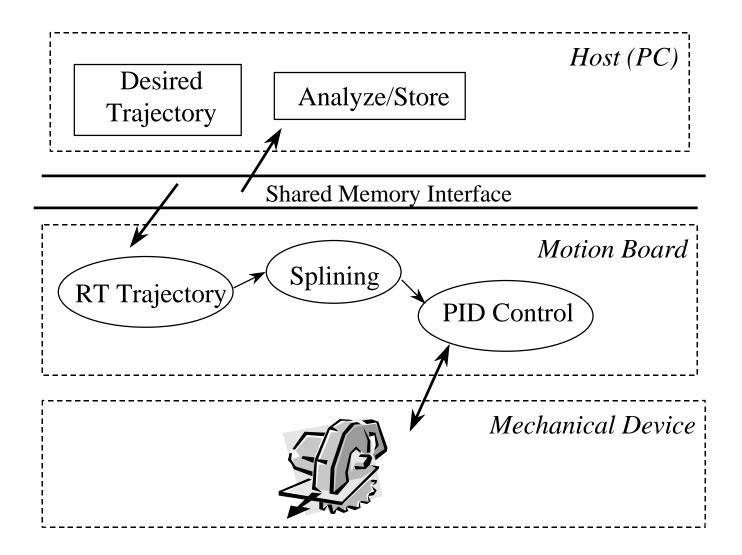
LVRT Based Motion Control

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Motion Control Technologies



Problem Statement

- Hard Coded Control Loops
- Simulation environment very different from actual environment
- Limited trajectories
- Custom designed solution often needed

Possible Solutions

- Provide common simulation and implementation environment
 - Adjust input parameters dynamically
 - Update control algorithm with system changes
- Auto identify and present the most suitable model for the system
 - Allow user defined algorithms
 - Select optimal control design

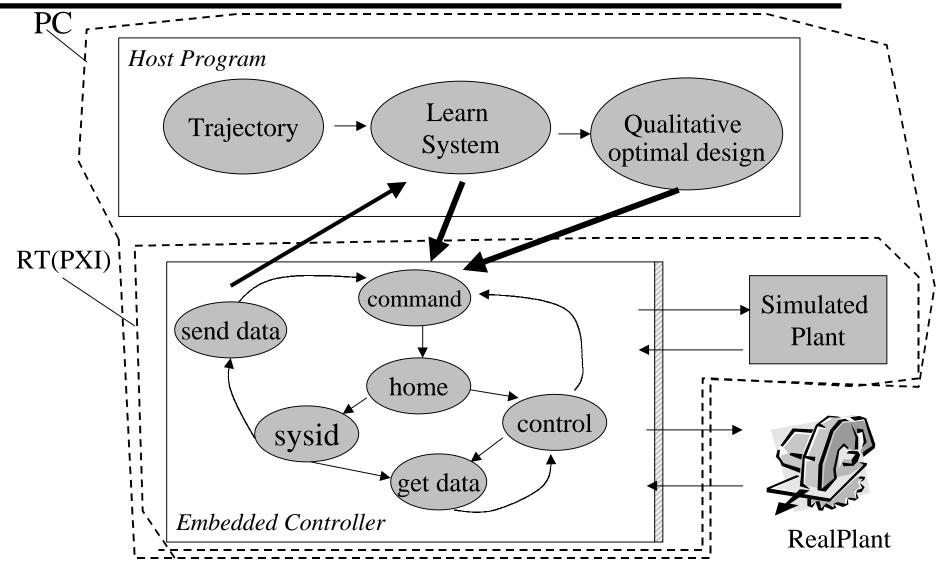
LabVIEW Real Time

- Graphical Programming Environment
 - Virtual Instruments as components
 - Built-in debug environment
- Real time execution environment
- Code portable to any LVRT series hardware

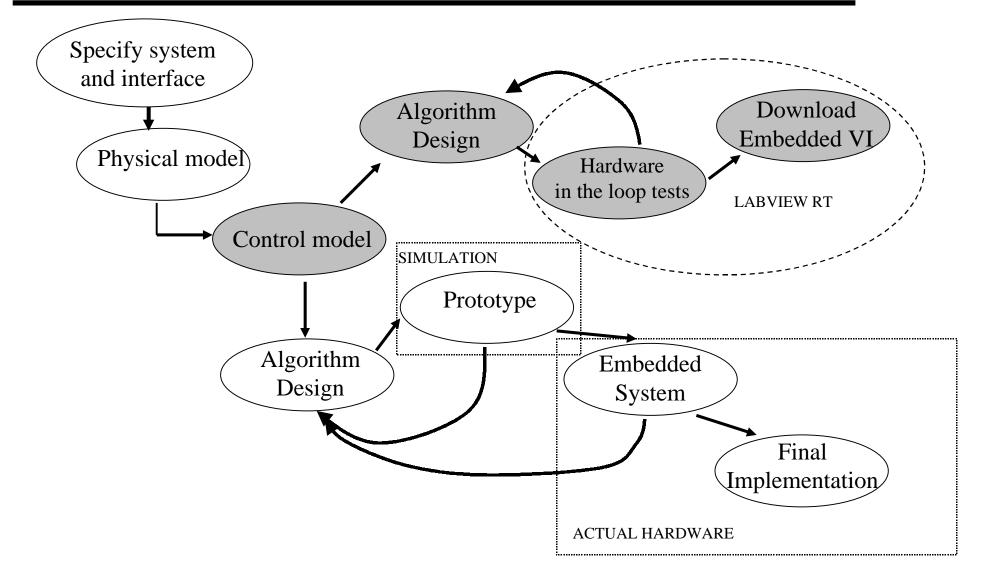
Our Solution

- Used LVRT platform as the development and execution environment
- Identified system and control design prior to generating trajectory
- Adjusted control design according to system needs
- Combined G Dataflow with FSM model

Next Generation Motion



Control Design Cycle



Accomplishments

- Proved that
 - G is strictly bounded in memory
 - G schedule guarantees complete execution
 - Graph determinism can be verified (O(|actors|³))
- ♦ Implemented
 - Proposed structure (PID, MIMO)
 - Transparent Hardware in the Loop simulation
 - Novel LQR based qualitative design strategy
 - Oversampled simulation

Conclusion

- ♦ G is a well behaved language that shares several features with SDF, PN, and BDF models
- Current motion control products can be made more flexible and responsive
- RT based design adds flexibility and reduces development time
- ♦ Future developments
 - Include on-the-fly host based system identification
 - Incorporate other control and optimal design techniques