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**ULN2003B** 

SLRS064B-JUNE 2014-REVISED AUGUST 2016

# ULN2003B High-Voltage, High-Current Darlington Transistor Array

Technical

Documents

### 1 Features

- Greater Than 4x Reduction in Output Leakage
   (I<sub>CEX</sub>) over ULN2003A
- 500-mA Rated Collector Current (Single Output)
- High-Voltage Outputs 50 V
- Output Clamp Diodes
- Inputs Compatible With Various Types of Logic
- Relay-Driver Applications

### 2 Applications

- Relay Drivers
- Lamp Drivers
- Display Drivers (LED and Gas Discharge)
- Line Drivers
- Logic Buffers

# 3 Description

Tools &

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The ULN2003B device is a high-voltage, high-current Darlington transistor array. This device consists of seven NPN Darlington pairs that feature high-voltage outputs with common-cathode clamp diodes for switching inductive loads. The collector-current rating of a single Darlington pair is 500 mA. The Darlington pairs can be paralleled for higher current capability.

Support &

Community

20

The ULN2003B has a 2.7-k $\Omega$  series base resistor for each Darlington pair for operation directly with TTL or CMOS devices.

PART NUMBER	PACKAGE	BODY SIZE (NOM)						
ULN2003BN	PDIP (16)	19.30 mm × 6.35 mm						
ULN2003BD	SOIC (16)	9.90 mm × 3.91 mm						
ULN2003BPW	TSSOP (16)	5.00 mm × 4.40 mm						

#### Device Information<sup>(1)</sup>

(1) For all available packages, see the orderable addendum at the end of the datasheet.

#### **Simplified Schematic**



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# **Table of Contents**

8.3

9

1	Feat	ures 1
2	Арр	lications 1
3	Des	cription1
4	Revi	sion History 2
5	Pin	Configuration and Functions
6	Spe	cifications 4
	6.1	Absolute Maximum Ratings 4
	6.2	ESD Ratings 4
	6.3	Recommended Operating Conditions 4
	6.4	Thermal Information 4
	6.5	Electrical Characteristics, $T_A = 25^{\circ}C$
	6.6	Electrical Characteristics, $T_A = -40^{\circ}C$ to $+105^{\circ}C$ 5
	6.7	Switching Characteristics, $T_A = 25^{\circ}C$
	6.8	Switching Characteristics, $T_A = -40^{\circ}C$ to $+105^{\circ}C$ 5
	6.9	Typical Characteristics 6
7	Para	meter Measurement Information
8	Deta	niled Description 10
	8.1	Overview

# **4** Revision History

C	nanges from Revision A (September 2014) to Revision B	Page
•	Deleted Hammer Drivers from Applications	1
•	Updated Pin Functions table	3
•	Deleted Package Themal Information from Absolute Maximum Ratings	4
•	Moved Storage temperature, T <sub>stg</sub> to Absolute Maximum Ratings	4
•	Deleted V <sub>1</sub> from Recommended Operating Conditions	4
•	Updated Thermal Information table	4
•	Moved Operating free-air temperature, T <sub>A</sub> to Recommended Operating Conditions	4
•	Deleted Output Current vs Input Current graph from Typical Characteristics section	6
•	Added h <sub>FE</sub> vs I <sub>OUT</sub> to Typical Characteristics section	6
•	Deleted Thermal Information graphs section and updated Typical Characteristics section with new thermal graphs	
	Figure 6 through Figure 14	6
•	Added Receiving Notification of Documentation Updates section and Community Resources section	14
-		

#### Changes from Original (June 2014) to Revision A

•	Initial release of full version.	1
•	Added Pin Functions table	3
•	Added Thermal Information table.	4

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8.2 Functional Block Diagram ..... 10

9.1 Application Information..... 11 9.2 Typical Application ..... 11 10 Power Supply Recommendations ...... 13 11 Layout...... 13 11.1 Layout Guidelines ..... 13 11.2 Layout Example ..... 13 12 Device and Documentation Support ...... 14 12.1 Receiving Notification of Documentation Updates 14 12.2 Community Resources...... 14 12.3 Trademarks ..... 14 12.4 Electrostatic Discharge Caution ...... 14 12.5 Glossary ...... 14

Information ..... 14

13 Mechanical, Packaging, and Orderable

Feature Description...... 10 8.4 Device Functional Modes...... 11 Application and Implementation ...... 11

Page



# 5 Pin Configuration and Functions



#### **Pin Functions**

PIN		VO(1)	DESCRIPTION		
NAME	NO.	1/0 (*/	DESCRIPTION		
1B	1				
2B	2				
3B	3				
4B	4	I	Channel 1 through 7 darlington base input		
5B	5				
6B	6				
7B	7				
1C	16				
2C	15				
3C	14				
4C	13	0	Channel 1 through 7 darlington collector output		
5C	12				
6C	11				
7C	10				
COM	9	_	Common cathode node for flyback diodes (required for inductive loads)		
E	8		Common Emmitter shared by all channels (typically tied to ground)		

(1) I = Input, O = Output



### 6 Specifications

### 6.1 Absolute Maximum Ratings

at 25°C free-air temperature (unless otherwise noted)<sup>(1)</sup>

		MIN	MAX	UNIT
V <sub>CC</sub>	Collector-emitter voltage		50	V
	Clamp diode reverse voltage <sup>(2)</sup>		50	V
VI	Input voltage <sup>(2)</sup>		30	V
	Peak collector current <sup>(3)(4)</sup>		500	mA
I <sub>OK</sub>	Output clamp current		500	mA
	Total emitter-terminal current		-2.5	А
TJ	Operating virtual junction temperature		150	°C
T <sub>stg</sub>	Storage temperature	-65	150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values are with respect to the emitter/substrate terminal E, unless otherwise noted.

(3) Maximum power dissipation is a function of  $T_J(max)$ ,  $\theta_{JA}$ , and  $T_A$ . The maximum allowable power dissipation at any allowable ambient temperature is  $P_D = (T_J(max) - T_A)/\theta_{JA}$ . Operating at the absolute maximum  $T_J$  of 150°C can affect reliability.

(4) The package thermal impedance is calculated in accordance with JESD 51-7.

### 6.2 ESD Ratings

			VALUE	UNIT
V	Flactroatatia diasharraa	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>		V
V <sub>(ESD)</sub> Electrostatic discharge	Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	500	V

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

#### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
V <sub>CC</sub>	Supply Voltage	0	50	V
T <sub>A</sub>	Operating free-air temperature	-40	105	°C
TJ	Junction Temperature	-40	125	°C

#### 6.4 Thermal Information

	THERMAL METRIC <sup>(1)</sup>	PW (TSSOP)	D (SOIC)	N (PDIP)	UNIT
		16 PINS	16 PINS	16 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	105.5	81.2	49.6	°C/W
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	38.3	40	36.2	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	50.9	38.6	29.2	°C/W
ΨJT	Junction-to-top characterization parameter	4.1	10.5	20.2	°C/W
Ψјв	Junction-to-board characterization parameter	50.3	38.3	29.5	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

# 6.5 Electrical Characteristics, $T_A = 25^{\circ}C$

PARAMETER		TEST FIGURE	TEST C	ONDITIONS	MIN	ТҮР	MAX	UNIT
				I <sub>C</sub> = 200 mA			2.4	
V <sub>I(on)</sub>	On-state input voltage	Figure 19	$V_{CE} = 2 V$	I <sub>C</sub> = 250 mA			2.7	V
				I <sub>C</sub> = 300 mA			3	
V <sub>CE(sat)</sub>			I <sub>I</sub> = 250 μA,	I <sub>C</sub> = 100 mA		0.9	1.1	
	Collector-emitter saturation voltage	Figure 18	$I_I = 350 \ \mu A$ ,	I <sub>C</sub> = 200 mA		1	1.3	V
			$I_I = 500 \ \mu A$ ,	I <sub>C</sub> = 350 mA		1.2	1.6	
I <sub>CEX</sub>	Collector cutoff current	Figure 15	$V_{CE} = 50 V,$	$I_I = 0$			10	μA
V <sub>F</sub>	Clamp forward voltage	Figure 21	I <sub>F</sub> = 350 mA			1.7	2	V
I <sub>I(off)</sub>	Off-state input current	Figure 16	$V_{CE} = 50 V$ ,	I <sub>C</sub> = 500 μA	50	65		μA
li -	Input current	Figure 17	$V_{I} = 3.85 V$			0.93	1.35	mA
I <sub>R</sub>	Clamp reverse current	Figure 20	V <sub>R</sub> = 50 V				50	μA
Ci	Input capacitance		$V_{I} = 0,$	f = 1 MHz		15	25	pF

# 6.6 Electrical Characteristics, $T_A = -40^{\circ}C$ to +105°C

PARAMETER		TEST FIGURE	TEST C	CONDITIONS	MIN	TYP	MAX	UNIT
				I <sub>C</sub> = 200 mA			2.7	
V <sub>I(on)</sub>	On-state input voltage	Figure 19	$V_{CE} = 2 V$	I <sub>C</sub> = 250 mA			2.9	V
				I <sub>C</sub> = 300 mA			3	
			I <sub>I</sub> = 250 μA,	I <sub>C</sub> = 100 mA		0.9	1.2	
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage	Figure 18	I <sub>I</sub> = 350 μA,	I <sub>C</sub> = 200 mA		1	1.4	V
			I <sub>I</sub> = 500 μA,	I <sub>C</sub> = 350 mA		1.2	1.7	
I <sub>CEX</sub>	Collector cutoff current	Figure 15	$V_{CE} = 50 V,$	$I_{I} = 0$			20	μA
VF	Clamp forward voltage	Figure 21	I <sub>F</sub> = 350 mA			1.7	2.2	V
I <sub>I(off)</sub>	Off-state input current	Figure 16	V <sub>CE</sub> = 50 V,	I <sub>C</sub> = 500 μA	30	65		μA
l <sub>l</sub>	Input current	Figure 17	V <sub>I</sub> = 3.85 V			0.93	1.35	mA
I <sub>R</sub>	Clamp reverse current	Figure 20	V <sub>R</sub> = 50 V				100	μA
Ci	Input capacitance		$V_{I} = 0,$	f = 1 MHz		15	25	pF

# 6.7 Switching Characteristics, $T_A = 25^{\circ}C$

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>PLH</sub>	Propagation delay time, low- to high-level output			0.25	1	μs
t <sub>PHL</sub>	Propagation delay time, high- to low-level output			0.25	1	μs
V <sub>OH</sub>	High-level output voltage after switching	$V_{\rm S} = 50 \text{ V},  I_{\rm O} \approx 300 \text{ mA}$	V <sub>S</sub> - 20			mV

# 6.8 Switching Characteristics, $T_A = -40^{\circ}C$ to +105°C

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>PLH</sub>	Propagation delay time, low- to high-level output			1	10	μs
t <sub>PHL</sub>	Propagation delay time, high- to low-level output			1	10	μs
V <sub>OH</sub>	High-level output voltage after switching	$V_{\rm S} = 50$ V, $I_{\rm O} \approx 300$ mA	V <sub>S</sub> - 50			mV

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### 6.9 Typical Characteristics





#### **Typical Characteristics (continued)**



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### **Typical Characteristics (continued)**





### 7 Parameter Measurement Information



# Figure 15. I<sub>CEX</sub> Test Circuit



### Figure 17. I<sub>I</sub> Test Circuit



Figure 19. V<sub>I(on)</sub> Test Circuit







Figure 16. I<sub>I(off)</sub> Test Circuit



Figure 18. h<sub>fe</sub> , V<sub>CE(sat)</sub> Test Circuit





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### 8 Detailed Description

#### 8.1 Overview

This standard device has proven ubiquity and versatility across a wide range of applications. This is due to it's integration of 7 Darlington transistors that are capable of sinking up to 500 mA and wide GPIO range capability.

The ULN2003B comprises seven high voltage, high current NPN Darlington transistor pairs. All units feature a common emitter and open collector outputs. To maximize their effectiveness, these units contain suppression diodes for inductive loads. The ULN2003B has a series base resistor to each Darlington pair, thus allowing operation directly with TTL or CMOS operating at supply voltages of 5 V or 3.3 V. The ULN2003B offers solutions to a great many interface needs, including solenoids, relays, lamps, small motors, and LEDs. Applications requiring sink currents beyond the capability of a single output may be accommodated by paralleling the outputs.

This device can operate over a wide temperature range (-40°C to +105°C).

#### 8.2 Functional Block Diagram



All resistor values shown are nominal.



#### 8.3 Feature Description

Each channel of ULN2003B consists of Darlington connected NPN transistors. This connection creates the effect of a single transistor with a very high current gain. This beta can be high at certain currents see Figure 5.

The GPIO voltage is converted to base current through the 2.7-k $\Omega$  resistor connected between the input and base of the pre-driver Darlington NPN. The 7.2-k $\Omega$  and 3-k $\Omega$  resistors connected between the base and emitter of each respective NPN act as pull-downs and suppress the amount of leakage that may occur from the input.

The diodes connected between the output and COM pin is used to suppress the kick-back voltage from an inductive load that is excited when the NPN drivers are turned off (stop sinking) and the stored energy in the coils causes a reverse current to flow into the coil supply through the kick-back diode.

In normal operation the diodes on base and collector pins to emitter will be reversed biased. If these diode are forward biased, internal parasitic NPN transistors will draw (a nearly equal) current from other (nearby) device pins.



#### 8.4 Device Functional Modes

#### 8.4.1 Inductive Load Drive

When the COM pin is tied to the coil supply voltage, ULN2003B is able to drive inductive loads and suppress the kick-back voltage through the internal free wheeling diodes.

#### 8.4.2 Resistive Load Drive

When driving a resistive load, a pull-up resistor is needed in order for ULN2003B to sink current and for there to be a logic high level. The COM pin can be left floating for these applications.

#### 9 Application and Implementation

#### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

#### 9.1 Application Information

ULN2003B will typically be used to drive a high voltage and/or current peripheral from an MCU or logic device that cannot tolerate these conditions. The following design is a common application of ULN2003B, driving inductive loads. This includes motors, solenoids and relays. Figure 23 is a typical block diagram representation of this application.

#### 9.2 Typical Application



Figure 23. ULN2003B as Inductive Load Driver

**ULN2003B** 

SLRS064B-JUNE 2014-REVISED AUGUST 2016



#### **Typical Application (continued)**

#### 9.2.1 Design Requirements

For this design example, use the parameters listed in Table 1 as the input parameters.

-	
DESIGN PARAMETER <sup>(1)</sup>	EXAMPLE VALUE
GPIO Voltage	3.3 V or 5 V
Coil Supply Voltage	12 V to 48 V
Number of Channels	7
Output Current (R <sub>COIL</sub> )	20 mA to 300 mA per channel (See Figure 5)
Duty Cycle	See Figure 6 to Figure 14

#### Table 1. Design Parameters

(1) These test conditions can not be run simultaneously.

#### 9.2.2 Detailed Design Procedure

When using ULN2003B in a coil driving application, determine the following:

- Input Voltage Range
- Temperature Range
- Output and Drive Current
- Power Dissipation

#### 9.2.2.1 Drive Current

The coil current is determined by the coil voltage (VSUP), coil resistance and output low voltage (V<sub>OL</sub> or  $V_{CE(SAT)}$ ).

$$I_{COIL} = (V_{SUP} - V_{CE(SAT)}) / R_{COIL}$$

#### 9.2.2.2 Output Low Voltage

The output low voltage ( $V_{OL}$ ) is the same thing as  $V_{CE(SAT)}$  and can be determined by, Figure 1, Figure 2, or Figure 4.

#### 9.2.2.3 Power Dissipation and Temperature

The number of coils driven is dependent on the coil current and on-chip power dissipation. The number of coils driven can be determined by Figure 6 or Figure 7.

For a more accurate determination of number of coils possible, use Equation 2 to calculate ULN2003B on-chip power dissipation  $P_D$ :

$$P_{D} = \sum_{i=1}^{N} V_{OLi} \times I_{Li}$$

where

- N is the number of channels active together.
- V<sub>OLi</sub> is the OUT<sub>i</sub> pin voltage for the load current I<sub>Li</sub>. This is the same as V<sub>CE(SAT)</sub>

(2)

(3)

(1)

In order to guarantee reliability of ULN2003B and the system the on-chip power dissipation must be lower that or equal to the maximum allowable power dissipation ( $PD_{(MAX)}$ ) dictated by Equation 3.

$$\mathsf{PD}_{(\mathsf{MAX})} = \left( \mathsf{T}_{\mathsf{J}(\mathsf{MAX})} - \mathsf{T}_{\mathsf{A}} \right) / \theta_{\mathsf{JA}}$$

where

- $T_{J(\text{MAX})}$  is the target maximum junction temperature.
- T<sub>A</sub> is the operating ambient temperature.
- $\theta_{JA}$  is the package junction to ambient thermal resistance.



TI recommends to limit ULN2003B IC's die junction temperature to less than 125°C. The IC junction temperature is directly proportional to the on-chip power dissipation.

#### 9.2.3 Application Curves

The following curves were generated with ULN2003B driving an OMRON G5NB relay – V<sub>in</sub> = 5.0V; V<sub>sup</sub>= 12 V and R<sub>COIL</sub>= 2.8 k $\Omega$ 



### **10** Power Supply Recommendations

This part does not need a power supply; however, the COM pin is typically tied to the system power supply. When this is the case, it is very important to make sure that the output voltage does not exceed the COM pin voltage. This will heavily forward bias the fly-back diodes and cause a large current to flow into COM, potentially damaging the on-chip metal or over-heating the part.

### 11 Layout

#### 11.1 Layout Guidelines

Thin traces can be used on the input due to the low current logic that is typically used to drive UNL2003B. Care must be taken to separate the input channels as much as possible, as to eliminate cross-talk. Thick traces are recommended for the output, in order to drive whatever high currents that may be needed. Wire thickness can be determined by the trace material's current density and desired drive current.

Since all of the channels currents return to a common emitter, it is best to size that trace width to be very wide. Some applications require up to 2.5 A.

#### 11.2 Layout Example

	1			1
	1B	1	$\bigcirc_{16}$	] 1C
	2B	2	15	2C
	ЗВ	3	14	3C
	4B	4	13	14C
	5B	5	12	5C
	6B	6	11	1 6C
	7B	7	10	1 <sub>7C</sub>
	E	8	9	Гусом
GND	-			

Figure 26. Package Layout

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### **12 Device and Documentation Support**

#### 12.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### 12.2 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E<sup>™</sup> Online Community *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support TI's Design Support** Quickly find helpful E2E forums along with design support tools and contact information for technical support.

#### 12.3 Trademarks

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#### **12.4 Electrostatic Discharge Caution**



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

#### 12.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

### 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



13-Jun-2016

# PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
ULN2003BDR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU   CU SN	Level-1-260C-UNLIM	-40 to 105	ULN2003B	Samples
ULN2003BN	ACTIVE	PDIP	Ν	16	25	Pb-Free (RoHS)	CU SN	N / A for Pkg Type	-40 to 105	ULN2003BN	Samples
ULN2003BPWR	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU   CU SN	Level-1-260C-UNLIM	-40 to 105	UN2003B	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

<sup>(5)</sup> Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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### TAPE AND REEL INFORMATION





# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ULN2003BDR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
ULN2003BDR	SOIC	D	16	2500	330.0	16.8	6.5	10.3	2.1	8.0	16.0	Q1
ULN2003BPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
ULN2003BPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

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# PACKAGE MATERIALS INFORMATION

9-Sep-2016



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ULN2003BDR	SOIC	D	16	2500	367.0	367.0	38.0
ULN2003BDR	SOIC	D	16	2500	364.0	364.0	27.0
ULN2003BPWR	TSSOP	PW	16	2000	367.0	367.0	35.0
ULN2003BPWR	TSSOP	PW	16	2000	364.0	364.0	27.0

# N (R-PDIP-T\*\*)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- $\triangle$  The 20 pin end lead shoulder width is a vendor option, either half or full width.



D (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AC.



4211283-4/E 08/12

# D (R-PDSO-G16) PLASTIC SMALL OUTLINE Stencil Openings (Note D) Example Board Layout (Note C) –16x0,55 -14x1,27 -14x1,27 16x1,50 5,40 5.40 Example Non Soldermask Defined Pad Example Pad Geometry (See Note C) 0,60 .55 Example 1. Solder Mask Opening (See Note E) -0,07 All Around

NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
   E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



PW (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES:

A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.  $\beta$ . This drawing is subject to change without notice.

Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.

Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.

E. Falls within JEDEC MO-153





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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